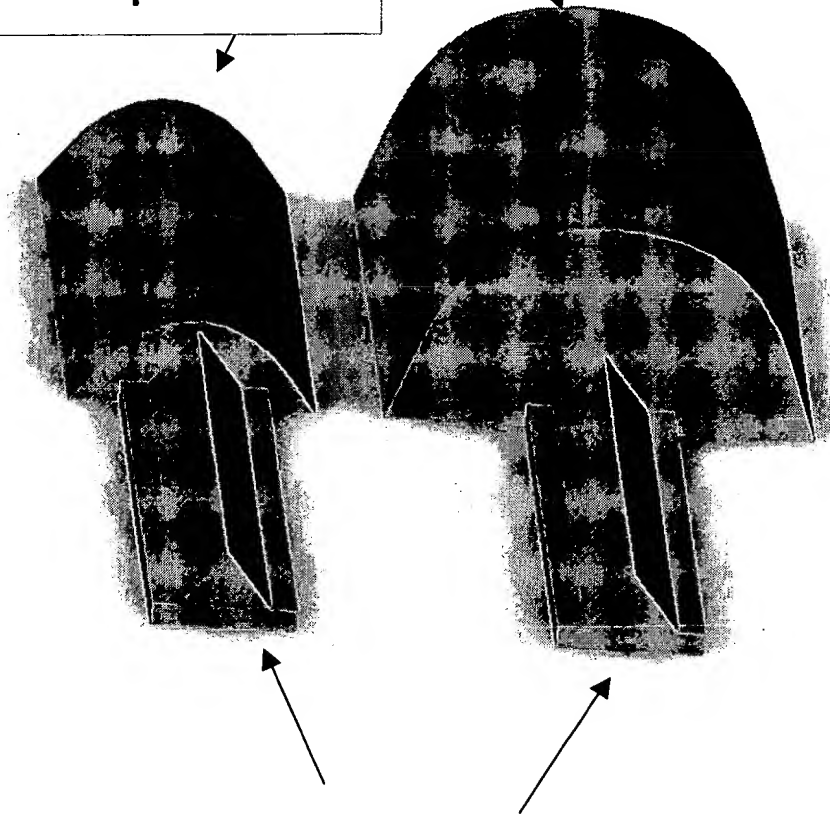




Before EDM Removal

Laser Deposited

Arc Welding Deposited



Final Shape of the Blade

FIG. 1

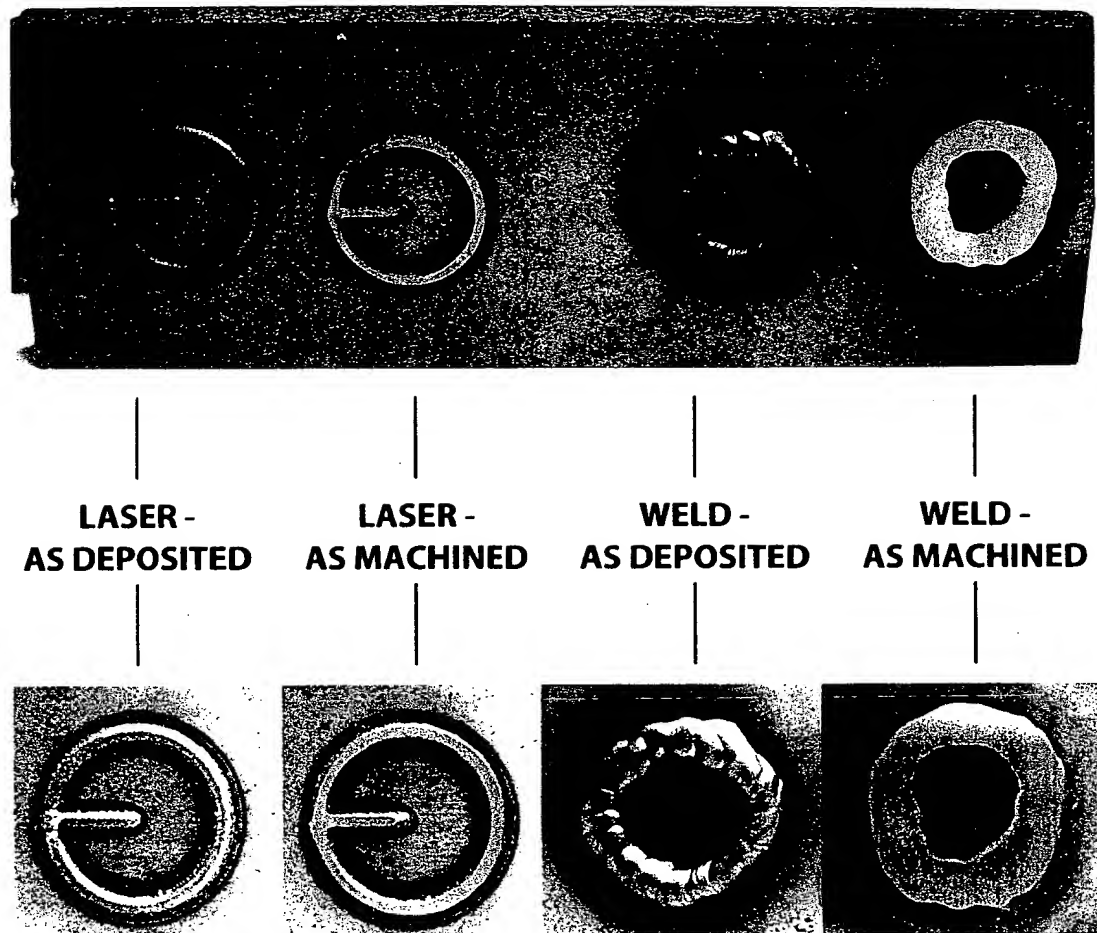


FIG. 2